# **Daimler Ferret servicing protocol**

### Each journey



- 1. Before starting, operate the gear change pedal at least six full strokes in each gear.
- 2. Check all gauges, indicators, lights, headlights and warning lights before each journey.
- 3. After each journey check wheel hubs for overheating, or excessive temperature differences. (The temperature is usually in the mid 20s to mid 30s °C)

## Weekly

- 1. Check the hub reduction gears via <u>outer tracta housing plug</u> on the hubs for <u>EP-90</u> oil levels.

  You'll need a 1/2" (12mm) hexagon (possibly 9/16"/14mm) male socket to undo these recessed plugs.
- 2. Check and top up water <u>coolant</u> (20% blue auto anti-freeze: no greater, or engine overheats) The water cooling is a blow-out design, not recirculating, so check it frequently.
- 3. Check the engine oil level. Top-up with SAE-30.
- 4. Check wheel nuts are tight: Alloy wheels: 140 lbf ft (190 Nm); steel wheels: 160 Lbf ft (220 Nm). Do not over-tighten and allow the wheel nuts to strip off aluminium swarf from the wheels. The wheel nuts on the right-hand side (looking forward, i.e. offside) of the vehicle have right-hand threads to undo turn anti-clockwise when facing the wheel. Those on the left-hand side (i.e. nearside) have left-hand threads. For the wheel nuts on the left-hand side, to undo turn clockwise when facing the wheel. The wheel brace uses a 1+3/16<sup>th</sup> inch (30mm) female socket. Re-tighten the wheel nuts in this order.
- 5. Check <u>tyre</u> pressures (cold) are correct: Army values = (A) run-flats for road: Front 30 lbf/in<sup>2</sup> (2.0 bar); Rear 36 lbf/in<sup>2</sup> (2.5 bar) (B) run-flats for cross-country: Front 18 lbf/in<sup>2</sup> (1.2 bar); Rear 25 lbf/in<sup>2</sup> (1.7 bar). John says **45 psi all round**. For this you will need new inner tubes. Old ones won't take it.
- 6. Jack vehicle up and check each wheel for top-bottom play from excessive wind-up every fifth journey. There should be absolutely no fore-aft movement on the wheels. <u>See these notes</u>.

### Monthly

- 1. Check the gearbox (SAE-30) and transfer box (EP-90) <u>levels</u> under the gunner's seat, which you'll need to slide off its rails and remove in order to do this. You will need a 13/16" (20mm) hexagon male socket to undo these recessed hexagon filler plugs. The gearbox and transfer box are <u>labelled</u>, but <u>here's an aidememoire chart</u>. The gearbox oil may <u>look metallic</u>, and full of brass particles, but this is normal. It occurs because of wear from the brake-bands. Changing the oil is straightforward; the <u>drain plug</u> is the <u>rear</u> one.
  - 2. Check the <u>inner tracta housing</u> EP-90 oil levels after every 5<sup>th</sup> 10<sup>th</sup> journey. Oil does flow through from the outer hubs but it's much better to <u>top up</u> via the <u>bevel box filler plug</u> with a <u>mini oil pump</u>. I find the two front inner tracta housings need filling more frequently than the rear ones. (Front wheels will require full-lock or raising on axle stands to gain access to this filler). To undo the plug: use a <u>15/16<sup>th</sup> (24mm) female hexagon socket</u> on a 1/2" drive; <u>turn anti-clockwise to remove</u>, clockwise to tighten when replacing plug take care not to strip the plug thread. There is a copper washer seal. See this picture on using an <u>LED torch to view the fluid levels</u> and here <u>topping-up</u>.
  - 3. Clean and oil wheel arch weld seals to prevent rust taking hold.
  - 4. Check the foot brakes and that the parking/handbrake holds on an incline.
  - 5. Check mean tyre circumference front/rear on each side of the vehicle is within 2" max. (pump the tyres to the required pressure 30-36 lbf/in²). John says add an extra 5-10 psi all round.

#### Each season

- 1. Oil the hinges on the visibility hatches & stowage bin lids essentially anything that moves. (do not let the roof lid/shield crash forward when opening: it can potentially jar the welds).
- 2. Grease suspension link nipples, spring fulcrum bush nipples 12 per wheel station (Take care not to grease the differentially-sized brake bleed nipple)
- 3. Grease steering swivel nipples on front wheels 2 each per front wheel station
- 4. Grease steering rod ball joints 2 each per front wheel station. Also refer to <u>Lubrication tasks</u>
- 5. Check and lubricate Gear Change Pedal pivot & linkage; also brake pedal lever & linkage; also accelerator control linkage
- 6. Check and top up steering box and steering cross shaft bevel box (EP-90) 7/16 inch spanner. Sometimes EP2 lithium-based grease (5 pumps) is used instead of EP-90.
- 7. Lubricate forward & reverse linkage; handbrake ratchet linkage; gear selector linkage
- 8. Check and top up brake cylinder level with DOT4 Shell brake fluid

Modern silicone-containing brake fluids can contain silicone which can attack seals. Officially brake fluid should be drained every two years, but 5 years or so is good enough. Just top up the fluid level in the brake master cylinder in the driver's compartment by the driver's right knee.

Check the brakes: Two nuts on the inside of the wheel: a square internal and hex external. Unscrew both two turns. Hold one and screw the other until it stops (doesn't matter which one). Undo it ¾ turn. Hold the nut just adjusted and repeat sequence. Do this for each wheel. Here is a summary of the brake description above in EMER V622.

# **Annually**

- 1. Check cylinder head nut torque 35 lbf ft (47.46 Nm)
- 2. Check fan & generator belt deflection 1" max.
- 3. Clean main fuel filter & bowl and carburettor banjo union filter
- 4. Check and, if needed, renew the engine oil filter element
- 5. Change engine oil SAE-30 24 pints
- 6. Check, and if required, top up the fluid flywheel with automatic transmission fluid (AQF for older vehicles) (Marcus Glenn sells OM13 in 5 litre containers if you prefer to use this to AQF)
- 7. Change oil in gearbox SAE-30 (10 pints) and also in transfer box EP-90 (6 pints) see Monthly (1) above.
- 8. Check distributor contact breaker gap (No.1/Mk2 = 10-12 thou inch; No.1/Mk2/1 = 19-21 thou)
- 9. Lubricate four propeller shaft nipples; water pump bearing; distributor & cam lubricator pad The Lubrication chart specifies OMD-110 (SAE-30) and OEP-220 (EP-90). See the file on oils for the Ferret for further background information.